



**Steyr-Mannlicher  
Model M, SL, L, S and S/T  
Bolt-Action Rifle**

**Parts Legend**

- |                                 |                                 |                                     |  |
|---------------------------------|---------------------------------|-------------------------------------|--|
| 1 Barrel                        | 27 Trigger Return Spring        | 56 Blanking Screw                   | 85 Front Scope Mount Base                |
| 2 Front Sight Ramp              | 28 Slide Leaf                   | 57 Bolt Guide Sleeve                | 86 Rear Scope Mount Base                 |
| 3 Front Sight Blade             | 29 Trigger Housing Pins         | 58 Bolt Guide Washer                | 87 Scope Mount Base Screws               |
| 4 Front Sight Blade Spring      | 30 Set Trigger Sear Lever       | 59 Striker Circlip                  | 88 Front Scope Rings                     |
| 5 Front Sight Pin               | 31 Set Trigger Sear Lever Pin   | 60 Extractor                        | 89 Rear Scope Rings                      |
| 6 Front Sight Blade Spring Nut  | 32 Circlips                     | 61 Ejector                          | 90 Scope Ring Screws                     |
| 7 Front Sight Ramp Washer       | 33 Trigger Stop Pin             | 62 Ejector Spring                   | 91 Windage Base                          |
| 8 Front Sight Ramp Nut          | 34 Trigger Pins                 | 63 Ejector Pin                      | 92 Windage Base Screws                   |
| 9 Rear Sight Base               | 35 Trigger Housing              | 64 Magazine Body                    | 93 Rear Scope Mount Slide                |
| 10 Rear Sight blade             | 36 Trigger Adjusting Screw      | 65 Magazine End Cap                 | 94 Windage Slide Spring                  |
| 11 Rear Sight Screw             | 37 Standard Trigger             | 66 Magazine End Cap Screw           | 95 Rear Mount Slide Springs              |
| 12 Clamp Ring                   | 38 Set Trigger                  | 67 Magazine Rotor Axis Pin          | 96 Front Mounting Rail Base              |
| 13 Rear Sight Base Nut          | 39 Trigger Coupling Link        | 68 Magazine Follower Spring         | 97 Rear Mounting Rail Base               |
| 14 Mainspring                   | 40 Internal Set Trigger Spring  | 69 Magazine Catch Spring            | 98 Dovetail Base Screws                  |
| 15 Receiver                     | 41 External Set Trigger Spring  | 70 Left Magazine Catch              | 99 Standard Trigger Housing              |
| 16 Scope Mount Filler Screws    | 42 Trigger Coupling Link Spacer | 71 Right Magazine Catch             | 100 Standard Trigger Sear Lever          |
| 17 Bolt-stop                    | 43 Locking Screw                | 72 Magazine Follower                | 101 Single Trigger                       |
| 18 Bolt-stop Spring             | 44 Trigger Coupling Pin         | 73 Front Trigger Guard Screw        | 102 Standard Trigger Set Screw           |
| 19 Safety Catch Spring Screw    | 45 Set Trigger Insert           | 74 Rear Trigger Guard Screw         | 103 Standard Trigger Housing Insert      |
| 20 Safety Catch Spring          | 46 Bolt Body                    | 75 Front Trigger Guard Bushing      | 104 Standard Trigger Spring              |
| 21 Safety Catch Retaining Screw | 47 Bolt Handle                  | 76 Rear Trigger Guard Screw Bushing | 105 Standard Trigger Adjusting Screw     |
| 22 Trigger Guard                | 48 Bolt Handle Pin              | 77 Stock                            | 106 Standard Trigger Eccentric Screw     |
| 23 Sear                         | 49 Bolt Handle Key              | 78 Forend Tip                       | 107 Standard Trigger Eccentric Screw Net |
| 24 Sear Spring                  | 50 Striker                      | 79 Forend Tip Screw                 | 108 Standard Trigger                     |
| 25 Sear Pin                     | 51 Bolt End Cap                 | 80 Forend Tip Screw Nut             |  |
| 26 Safety Catch Slide           | 52 Bolt End Cap Pin             | 81 Sling Swivel Stud                |  |
|                                 | 53 Bolt End Cap Detent Spring   | 82 Sling Swivel                     |  |
|                                 | 54 Bolt End Cap Detent          | 83 Swivel Spring Washer             |  |
|                                 | 55 Bolt Guide                   | 84 Sling Swivel Screw               |  |